



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3849-5

Job Sheet 202983



Reprint
DAS 21

Part No: D3849-5

Part Name: Plate



Part Weight: 0 lbs

Job Created: 11/7/19

Due Date: 12/16/19

Type: Stock

Note: DWG D3849 REV.G IPP Rev:A 12.09.11 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Job Qty: 10 pcs 9-88

UNDER REVIEW

San 12/11/19

Status: New

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Priority: Medium

POSITIVE RECALL

EFFECTIVE 12/12/10 AUTH *SM*

RELEASED DAS DATE 20-01-1

9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		12/16/19	0.17	4.55	Waterjet - Flow		<i>JRB 12/11/19</i>
110	QC 2	10 pcs		12/16/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S239491

Part: D3849-5

Job No: 202983

Serial No/Batch: S239491

Revision: REV.G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/11/19

Plex 12/10/19 1:31 PM Dart.lajeunesse.marie

120 QC 8	10 pcs	12/16/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 Small Fab - Brake NC - B4B	10 pcs	12/16/19	0.25 1.25	Small Fab - Brake - 1 - B4B	
				Small Fab - Brake - 2 - B4B	
				Small Fab - Brake - 3 - B4B	
210 QC 5	10 pcs	12/16/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
220 Packaging 3-1 - Stock - B4B	10 pcs	12/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	

JRB 12/11/19

DAS
DEC 17 2019
40
9-89DAS
30
9-89
DEC 2 2019DAS
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9-89
JAN 06 2020DAS
82
9-89

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				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	<i>ML</i>
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
230 QC 21 - SA	10	12/16/19	0.00 0.00	QC 21 - SA - 21	DAS
	pcs			QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89 JAN 07 2020

Part Op 100 - 1-Cut as per Dwg D3849 Dwg Rev: G Prog Rev: G 2-Deburr if necessary
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - (Form as per dwg) Form as per dwg using DT8179 & DT8155 BEND AS PER SECTION E-E
 210 - QC5- Inspect part completeness to step on W/O
 220 - Identify as per dwg & Stock Location: WA0041 LOCATION: WA0041
 230 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	40 sf (4 ea)	100-Waterjet - Flow - 1	523232

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S18GA	40	255	0

Part Specifications

Specifications could not be found.

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DART AEROSPACE LTD		Work Order:	202983
Description: Plate		Part Number:	D 3849-5
Inspection Dwg: D3849-5		Rev: a	Page 1 of 1

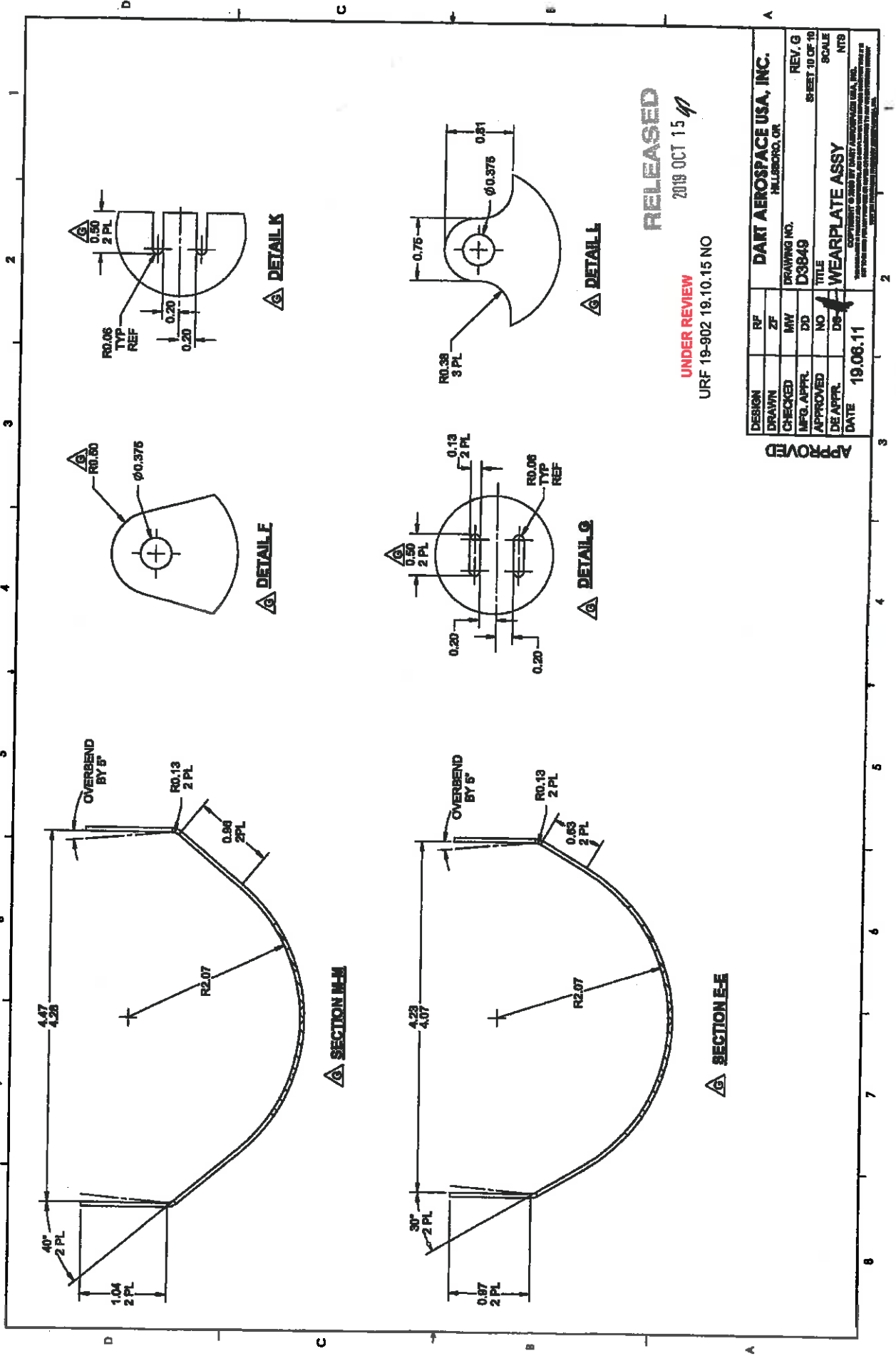
INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø. 375	-0.001 +0.00	Ø. 376			V: D1-02	
Ø. 188	-0.001 +0.00	Ø. 190			Tap	
13	+1-0.030	.128				
.50	+1-0.030	.499				
3.233	+1-0.010	3.229				
6.642	+1-0.010	6.638				
2.45	+1-0.030	2.45				
18.71	+1-0.030	18.71				
36.62	+1-0.030	36.62				
62.84	+1-0.030	62.84				
75.26	+1-0.030	75.26				
79.76	+1-0.030	79.76				
6.25	+1-0.030	6.25				
10.00	+1-0.030	10.00				
12.13	+1-0.030	12.13				
13.75	+1-0.030	13.75				
17.50	+1-0.030	17.50				
24.75	+1-0.030	24.75				
28.50	+1-0.030	28.50				
30.63	+1-0.030	30.63				
32.25	+1-0.030	32.25				
36.00	+1-0.030	36.00				
42.00	+1-0.030	42.00				
44.25	+1-0.030	44.25				
50.25	+1-0.030	50.25				
56.25	+1-0.030	56.25				
56.50	+1-0.030	56.50				
62.25	+1-0.030	62.25				
68.00	+1-0.030	68.00				

Measured by: JRB	Checked by: 40	QC Inspector:
Date: 12/11/19	Date: DEC 17 2019	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



RELEASED

2019 OCT 15

UNDER REVIEW

URF 19-902 18.10.15 NO

DESIGN	RP	DAK AEROSPACE USA, INC.
DRAWN	ZF	HILLSBORO, OR
CHECKED	MY	DRAWING NO. D3849
INFO. APPR.	DD	REV. G
APPROVED	NO	SHEET 10 OF 10
DATE	19.06.11	TITLE WEARPLATE ASSY
		SCALE
		NTS

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Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

[illegible]